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and not ZF to provide  
and install monitoring  
devices and safety  
interlock systems as  
may be deemed  
prudent by ZF.

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and  
recommendations.

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Responsibility and  
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### Manual

*ZF 63 A - Volvo Penta*  
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Manual and Spare  
Parts List . This  
manual gives specific  
instructions for the  
proper repair on.  
ZF63 - ZF63A -  
ZF80A - ZF80-1A -  
ZF85A transmissions.  
Please follow the

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procedures carefully  
to insure quality  
service. ZF HURTH  
MARINE  
recommends to read  
the manual  
completely before  
starting with repairs,  
as some of the  
procedures described.  
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ZF 80-1 IV ZF 85 IV  
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ZERO POSITION  
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on my older boat? In  
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