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14 Principles of The Toyota Way. Principle #1 – “Base your management decisions on a long-term philosophy, even at the expense of short-term financial goals.”. Principle #2 – “Create a continuous process flow to bring problems to the surface.”. Principle #3 – “Use ‘pull’ systems to avoid overproduction.”. Principle #4 – “Level out the workload (work like the tortoise, not the hare).”.

14 Principles | The Toyota Way | Toyota | Jeffrey Liker ...

Executive Summary of the 14 Toyota Way Principles # Section I: Long-Term Philosophy # Principle 1. Base your management decisions on a long-term philosophy, even at the expense of short-term financial goals. Section II: The Right Process Will Produce the Right Results # Principle 2. Create continuous process flow to bring problems to the surface.

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The Toyota Way is a set of principles and behaviors that underlie the Toyota Motor Corporation's managerial approach and production system. Toyota first summed up its philosophy, values, and manufacturing ideals in 2001, calling it "The Toyota Way 2001". It consists of principles in two key areas: continuous improvement, and respect for people.

The Toyota Way - Wikipedia

The Guide of the Toyota Way are 14 principles based on Jeff Liker's publication on the values and culture that distinguish Toyota management.

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Dissemination of the Toyota Way overseas, however, can be spotty, executives and analysts warn. ... it has often exported its manufacturing and management methods to 200,000 workers at 27 plants ...

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