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To secure the
machine on its
foundation, use

anchor bolts or
lag screws. For
the size of the
lathe and the
location of the
bolt holes see

Figure 2. 4 -
5/8 DIA. HOLES
24.0 12.5

-SPINDLE-AND
BED- 10.0 13.75

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10.0 31.25 49.25

90.5 Figure 2.
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10.5 After the machine is in position, it must be levelled by use of the four levelling

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in 1945. The
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I have used
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advantages over
the South Bend.
It has a D1
spindle and most
SB's have a
threaded
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that allows for
full vertical
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along with
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