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University of
Wisconsin-Madison.
Combining growing
academic research
in Time-based
Competition (TBC)
with his own
observations from
various lead time
reduction projects,
Suri conceived QRM
as a concept
espousing a
relentless emphasis

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on lead time

reduction that has a long-term impact on every aspect of the company.

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Manufacturing
(QRM) is an
expansion of time-
based competition,
aimed at a single
target with the goal
of reducing lead
times.

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Rajan Suri

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strategy that enables companies to significantly improve their productivity and their competitive edge. In this short video three company presidents explain how QRM enabled them to reduce their lead times by 70-80% and at the same

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time cut costs,
allowing them to
compete both
locally and with low-
wage countries, and
to increase sales
even during the
recent recession!

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the decade since
the publication of

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Rajan Suri is
Professor of
Industrial
Engineering at the
University of
Wisconsin-
Madison. Dr. Suri

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serves as Director of the Center for Quick Response Manufacturing (QRM), a consortium of over 40 firms working with the university on understanding and implementing QRM strategies.

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now being

employed by a
number of

businesses, Quick

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expansion of time-
based competition,

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aimed at a single target with the goal of reducing lead times.

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Reducing external lead times means rapidly designing and manufacturing products for

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specific customer needs. The internal aspect focuses on reducing lead times for all tasks within the enterprise, such as the time to approve an engineering change or the time to issue a purchase order to a supplier.

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Why QRM

The first, Reduce Lead Time with Quick Response Manufacturing, is intended to provide a strategic overview of QRM for executives and managers. The second, Quick Response Manufacturing (Employee

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Training) is for employees at companies that are already using QRM strategy. Why QRM Training is Important

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Suri

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invented by the

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American professor
Rajan Suri. He
positions this work-
load controlling
system as part of a
broader
management
philosophy, called
Quick Response
Manufacturing . In
that approach, lead
time reduction is
the Holy Grail. The
cellular (capacity-

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controlled)

organization

Manufacturing

By Rajan Suri

POLCA - Lean

Manufacturing, Six

Sigma, Lean Six

Sigma, TOC ...

In his new book

"It 's about Time"

Rajan Suri, founder

of Quick Response

Manufacturing

(QRM), teaches us

the basics of this

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improvement

method. "It ' s about

Time" is very well

written and is much

more concise than

Suri ' s original work

published in 1998.

Therefore this new

book is very

suitable for people

who want learn the

basics of QRM.

QRM: Review of It's

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about time, written

by Rajan Suri

"Rajan Suri's
principles of Quick

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Manufacturing are
easy to grasp and
powerfully

effective. They

allowed us to
reduce elapsed

manufacturing time

from 23 days to 7

days and work-in-

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process by 41
percent."

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landmark book,

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Manufacturing, the

innovative

principles of QRM

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have been proven with impressive results at many companies, big and small, in a variety of industries. While the key principles of QRM remain unchanged, after a decade of teaching QRM workshops to senior executives, Suri has developed a clear, concise, and

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accessible method
of presenting QRM
strategy using four
core concepts:

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author and now
being employed by
a number of
businesses, Quick

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Manufacturing

(QRM) is an expansion of time-based competition,

aimed at a single target with the goal of reducing lead

times. The key

difference between QRM and other time-based programs is

that QRM covers an entire organization,

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from the shop floor
to the office, to
sales and beyond.

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verkorten, met als
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