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This article explains the operation of the D46H-002 Combination Clutch and Motor Control found on a G.W. Bliss Punch Press. The schematic was last updated 3/31/1981 (see appendix). An Excel based simulator has been developed that predicts relay logic outputs based on the schematic and helped in the debugging of the controller.

~~Simulating a G.W. Bliss Punch Press
Combination Clutch and ...~~

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Bliss No. 23M OBI Punch Press, Back Geared Type. 75-Ton Rated Capacity, 4" Stroke. 3"

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Manual Slide Adjustment, 15" Shut Height to Bed, ... more. 32" x 24" Bed Area. 48" x 27" x 3" Bolster Plate. 18" x 20" Opening in Back. 21-1/2" x 4-3/4" Hole in Bed, Dual Palm Buttons. Foot Pedal.

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Pega Gap Frame 150 Ton Turret Punch 30 Ton
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Equipment Hydraulic Presses Ironworkers Lathe
Manufacturing Metal Working Metal Working

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Equipment Obi Obi Punch Presses Piranna Iron
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In 1857, Bliss formed a partnership with John Mays. Under the name of Mays & Bliss, they

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engaged in the machine press and die business. In 1871, Mays sold his share of the business to Bliss' cousin, J. H. Williams. Bliss later bought Williams' interest and conducted the business by himself.

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