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Page 3 11D-3 ENGINE OVERHAUL <4G63-Turbo> HOW TO USE THIS MANUAL Page number Group title Section title ENGINE OVERHAUL 11-54 CRANKSHAFT AND CYLINDER BLOCK CRANKSHAFT AND CYLINDER BLOCK REMOVAL AND INSTALLATION Denotes non-reusable part. Apply engine oil to all moving 11 ± 1 N·m parts before installation.

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SOHC-4G63 Descriptions Specifications Type In-line OHV, SOHC Number of cylinders 4 Combustion chamber Pentroof type Total displacement dm3 1,997 Cylinder bore mm 85.0 Piston stroke mm 88.0 Compression ratio 10 Valve timing Intake valve Opens (BTDC) 18_ Closes (ABDC) 58_ Exhaust valve Opens (BBDC) 58_ Closes (ATDC) 18_ Lubrication system Pressure feed, full-flow filtration Oil pump type ...

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