

## Mercruiser Alpha 1 Manual

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~~Specifications Torque Specifications NOTE: Securely tighten all fasteners not listed be-~~

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low. DESCRIPTION TORQUE lb. in. lb. ft. N?m  
Top Cover Screws 17-23 23-31 U-joint Retainer  
Nut 200 271 Oil Vent Screw 30-50 3.4-5.6  
Upper Drive Shaft Bearing Preload DESCRIPTION  
TORQUE lb. in. N?m New Bearings 6-15 0.7-1.7  
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## *ALPHA ONE GENERATION II STERNDRIVE 2*

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Mercruiser Alpha Outdrives. Alpha One Generation 1 Outdrive 1984-1992; Alpha One Generation 2 Outdrive 1992+ Alpha Generation 2 model was introduced in 1991 and is currently still in production. The Alpha Generation 2 models have been broken into several different Serial Number Ranges as

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follows: 1991 thru 1995 - 0D469859 Thru 0F679999; 1996 thru 1997 - 0F680000 Thru 0K999999; 1998 and Up ...

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