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Control limits are calculated based on the data you enter. - Evaluate process capability (Cp, CPU, CPL, Cpk, and % Yield) for given specification limits. Note: In the X-bar & R control chart, the number of observations per sample (n) can be between 2 and 25. In the X-bar & S chart, n must be greater than 4. Creating a Control Chart

Control Chart Template - Create Control Charts in Excel

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