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10.1

INTRODUCTION

Quality control efforts that occur during production are referred to as statistical process control. The best companies emphasize

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designing quality into the process, thereby greatly reducing the need for inspection or control efforts. As you might expect, different business organizations are in different stages of this evolutionary process: Some rely heavily on inspection.

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Control...

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Control 10-2 indicate

the extent to which

summary values such as

sample means or sample

ranges will tend to vary

solely on a chance basis.

Process variability refers

to the inherent

variability of a process

the extent to which the

output of a process will

tend to vary due to

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Evaluates output relative to a standard and takes corrective action when output doesn't meet standards.

Acceptance Sampling.

Relies primarily on inspection of batches of previously produced items. Statistical Process Control.

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Identify or define what needs to be controlled, identify ways to measure what needs to be controlled, establish standard for what needs to be controlled and then compare process output to it, determine how to evaluate whether

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deviations from standard indicate process is out of control, identify how to correct processes or system when it is determined to be out of control, determine how long to monitor results to verify that cause of deviations has been eliminated

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Exercise 10-3.

Requirement 1. Cost of
land and building:

Purchase price

\$4,000,000 ... *Quality

control costs would

either be treated as

manufacturing overhead

and included in the cost

of inventory ...

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10-20 Quality Control
Use of c-Charts Table
10-3 • Use only when
the number of
occurrences per unit of

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measure can be counted; non-occurrences cannot be counted. – Scratches, chips, dents, or errors per item – Cracks or faults per unit of distance – Breaks or Tears per unit of area – Bacteria or pollutants per unit of volume ...

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TEST ... WHAT
SHOULD BE DONE
TO PROCESSING
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control. STUDY.
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A process that evaluates output relative to a standard and takes corrective action when output doesn't meet standards. -If results are acceptable no further action is required. -Unacceptable results call for correction action. Phases of Quality Assurance.

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used. ... If solution is too cool or too warm, temp must be adjusted ...

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Specifications are limits on the range of variation of output which are set by design (e.g., engineering, customers).

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Control limits are statistical bounds on a sampling distribution.

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QUALITY...

Chapter 10: Quality Control 2 Concepts and Methods What is Quality Control? Ø Quality control is a process that evaluates

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output relative to a

standard Ø Corrective

action is taken when

output doesn ' t meet

standards P If results are

acceptable no further

action is required P

Unacceptable results

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CHAPTER 19

PROFESSIONAL

CONDUCT,

INDEPENDENCE,

AND QUALITY

CONTROL Answers to

Review Questions 19-3

The AICPA establishes

auditing standards for

nonpublic companies

audits (through the ASB)

and maintains a Code of

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mapping out the primary areas in which ethical conduct is expected of public accountants. The SEC has the legal authority to oversee the public accounting ...

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