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Proper service and repair are important to the safe, reliable operation of the equipment. The service procedures recommended by Allison Transmission and described in this Ser- vice Manual are effective methods for performing service operations. Some of these ser- vice operations require the use of tools specifi- cally designed for the purpose.

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A BRIEF DESCRIPTION OF THE ALLISON AUTOMATIC Allison automatics described in this manual include a hydraulic torque converter, a planetary gear train, and a hydraulic control system which supplies fluid under pressure to apply the clutches and automatically shift ranges.

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